HOW PROBLEMS DEVELOP
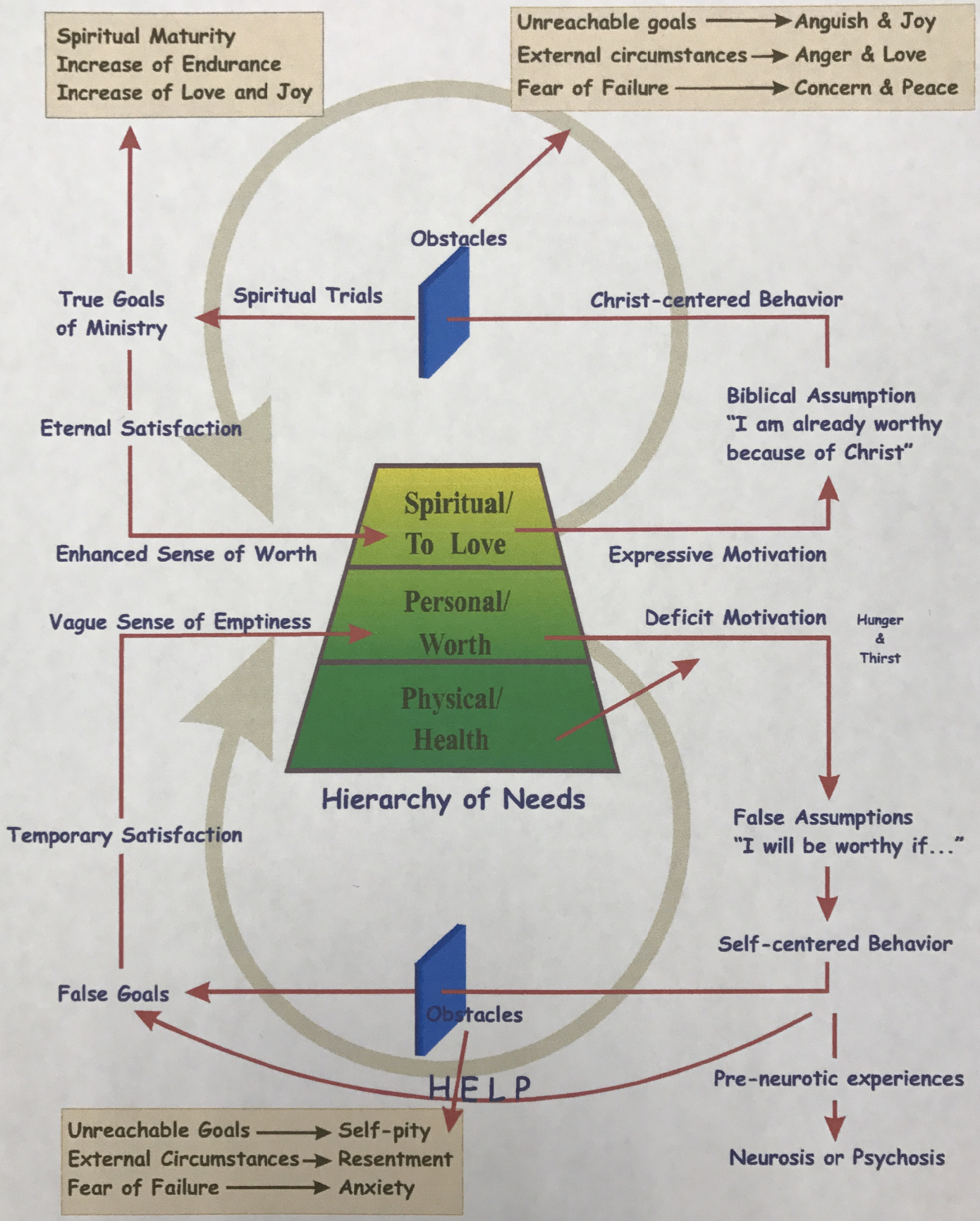
Figure 1